Run Screen – Displays the selected recipe’s name, number, and steps, as well as live indications of crimp diameter and force, load force, loader position and speed, temperature, and gripper pressure.

Modify Recipe Parameters Screen – Displays and allows changes to the general parameters of the currently-selected recipe.
Edit Recipe Steps Screen – Displays and allows changes to the individual steps of the currently-selected recipe. There can be up to 50 steps in a recipe, and up to 500 recipes.

On “Load Force” and “Load Speed” steps, the “Step Options” button allows users to turn the powerfeed function on/off.
**Setup Screen** – Displays and allows changes to the machine setup parameters.

The setup screen allows changing of parameters that apply to the whole machine (not just one recipe), and allows access to other functions such as:

- Changing the displayed units of measure
- Calibrations of the machine’s measured values
- Administering of the machine’s security levels and passwords
- Viewing the error history
- Setup for export of data to an external computer
- Copying and restoring recipe and setup data (for backups or for cloning machines)
- Setup for barcode scanning to select recipes

**Manual Mode Screen**– Allows machine functions to be commanded manually (instead of executing a recipe sequence).

In this screen, the operator can type setpoint values and command the machine functions of diameter and force.
LX Loader
Screen Navigation